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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name	R448A (Solstice® N40 (Honeywell) ; Klea™ 448A (Mexichem))
Chemical description	Refrigerant mixture HFC (1,1,1,2-Tetrafluoroethane, 2,3,3,3-Tetrafluoropropene, Pentafluoroethane, Difluoromethane, Trans-1,3,3,3-Tetrafluoroprop-1-ene)
CAS N°	--
CE N°	--
Index N°	--
Registration n°	--
Chemical formula	(C ₂ H ₂ F ₄ , C ₃ H ₂ F ₄ , C ₂ HF ₅ , CH ₂ F ₂)

1.2. Relevant identified uses of the substance or mixture and uses advised against


Relevant identified uses	Industrial and professional Test gas/Calibration gas Use for manufacture of electronic/photovoltaic components Use as refrigerant Laboratory use Contact supplier for more information on uses
Uses advised against	Consumer use not recommended

1.3. Details of the supplier of the safety data sheet

Company identification	MULTIGAS Route de l'Industrie 102 CH-1564 Domdidier
Phone number	+41 (0) 26 676 94 94
E-mail address	info@multigas.ch

1.4. Emergency telephone numbers

145 (Toxicology Centre Zurich) or +41 (0) 44 251 51 51
+41 (0) 26 676 94 94 (Multigas)

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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards Gases under pressure : Liquefied gas H280

For the complete H-sentences texts mentioned in that chapter, refer to Section 16

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



GHS04

Signal word

Warning

Hazard statements

H280 Contains gas under pressure; may explode if heated

Precautionary statements

P410+403 Protect from sunlight. Store in a well-ventilated place


2.3. Other hazards

None

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	Concentration	Classification
1,1,1,2-Tetrafluoroethane (R134A)	(CAS-No.) 811-97-2 (EC-No.) 212-377-0 (EC Index-No.) --- (Registration-No.) 01-2119459374-33	20 - 23%	Press. Gas (Liq.), H280
2,3,3,3-Tetrafluoropropene (HFO1234yf)	(CAS-No.) 754-12-1 (EC-No.) 468-710-7 (EC Index-No.) --- (Registration-No.) 01-0000019665-61	18 – 20.5 %	Flam. Gas 1, H220 Press. Gas (Liq.), H280
Pentafluoroethane (R125)	(CAS-No.) 354-33-6 (EC-No.) 206-557-8 (EC Index-No.) --- (Registration-No.) 01-2119485636-25	25.5 - 28 %	Press. Gas (Liq.), H280

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Difluoromethane (R32)	(CAS-No.) 75-10-5 (EC-No.) 200-839-4 (EC Index-No.) --- (Registration-No.) 01-2119471312-47	24 – 26.5 %	Flam. Gas 1, H220 Press. Gas (Liq.), H280
Trans-1,3,3,3-Tetrafluoroprop-1ene (HFO1234ze)	(CAS-No.) 29118-24-9 (EC-No.) 471-480-0 (EC Index-No.) --- (Registration-No.) 01-0000019758-54	5 – 7%	Press. Gas (Liq.), H280

For the complete H-sentences texts mentioned in that chapter, refer to Section 16

Contains no other components or impurities which will influence the classification of the product

3.2. Mixtures

Not established

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	See a doctor. Show this safety data sheet to the attending physician
In case of inhalation	In case of inhalation, remove the person from the contaminated area. In case of respiratory arrest, give artificial respiration. See a doctor
In case of skin contact	Frostbite should be treated like thermal burns: Immediate, abundant and prolonged washing with water. Consult a doctor
In case of eyes contact	Immediate washing, abundant and prolonged with water. If irritation persists, consult a doctor
In case of ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. See a doctor

4.2. Most important symptoms and effects, both acute and delayed

May cause asphyxiation at high concentrations. Symptoms may include loss of consciousness or motor skills. The victim may not be aware of the asphyxia

Refer to section 11


4.3. Indication of any immediate medical attention and special treatment needed

Do not give adrenaline or similar drugs

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Water spray or water mist. Dry powder. Carbon dioxide. Foam
Unsuitable extinguishing media	Do not use water jet

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5.2. Special hazards arising from the substance or mixture

Specific hazards	In case of fire or excessive heat, hazardous combustion products may be produced Exposure to fire may cause containers to rupture/explode
Hazardous combustion products	In case of fire or excessive heat, hazardous combustion products may be produced such as : carbonyl fluoride, carbon monoxide, hydrogen fluoride

5.3. Additional information

Cool endangered receptacles with water spray jet from a protected position

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid breathing vapours, spray mists or gases
Provide adequate ventilation
Evacuate personnel to a safe place
Personal protective equipment, see section 8

6.2. Environmental precautions

-

6.3. Methods and material for containment and cleaning up

Ventilate the area

6.4. Reference to other sections

See also sections 8 and 13


SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes
Avoid breathing vapours or mist
Keep away from sources of ignition - No smoking
Take measures to avoid the accumulation of electrostatic charges
For precautions, see section 2.2

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool place. Keep container tightly closed in a dry and well-ventilated place
Content under pressure

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7.3. Specific end use(s)

None

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Components with occupational exposure limits

Component	CAS N°	Exposure value type	Control parameter	Source
1,1,1,2-Tetrafluoroethane (R134A)	811-97-2	TWA	1000 ppm	SUVA: Limit values of exposure to workstations
			4 240 mg/m ³	
		OEL	-	SUVA: Limit values of exposure to workstations
			-	
2,3,3,3-Tetrafluoropropene (HFO1234yf)	754-12-1	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	
Pentafluoroethane (R125)	354-33-6	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	
Difluoromethane (R32)	75-10-5	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	
Trans-1,3,3,3-Tetrafluoroprop-1ene (HFO1234ze)	29118-24-9	TWA	1'000 ppm	SUVA: Limit values of exposure to workstations
			4'700 mg/m ³	
		OEL	2'000 ppm	SUVA: Limit values of exposure to workstations
			9'400 mg/m ³	


8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation

Gas detectors should be used when flammable / toxic gases / vapours are likely to be released

8.2.2. Individual protection measures, e.g. personal protective equipment

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Eye/face protection	Wear goggles and a face shield when transfilling or breaking transfer connections. Standard EN 166
Skin / hand protection	<p>Wear protective gloves when handling gas cylinders Standard EN 388- Protective gloves against mechanical hazards</p> <p>The selected protective gloves have to satisfy the specifications of EU Directive 89/686 / EEC and the standard EN 374 derived from it</p> <p>For short-term use</p> <p>Material: Fluoroelastomer Penetration time:> 480 min Glove thickness: 0.7 mm</p> <p>For long-term use</p> <p>Material: Fluoroelastomer Penetration time:> 480 min Glove thickness: 0.7 mm</p> <p>Have appropriate, chemical-resistant protective clothing ready for use in emergencies</p>
Respiratory protection	Self-contained breathing apparatus (SCBA) or positive pressure air mask must be used in oxygenated atmospheres. Standard EN 137 - Self-contained compressed air device with a full face mask


8.2.3. Environmental exposure controls

-

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
• Physical state at 20°C / 101.3kPa	Gas
• Colour	Colourless
Odour	Slightly ethereal
Odour threshold	No data available
pH	No data available
Melting point / Freezing point	No data available
Boiling point	-45.9 to -39.8°C
Flash point	No data available
Evaporation rate	No data available
Flammability (solid, gas)	Non-flammable
Explosive limits	No data available
Vapour pressure [20°C]	10.7 bar
Vapour pressure [50°C]	22.7 bar
Vapour density	No data available

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Relative density, liquid (water=1)	1.12
Relative density, gas (air=1)	~3.0
Water solubility	Water insoluble
Partition coefficient n-octanol/water (Log Kow)	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Explosive properties	No data available
Oxidising properties	No data available

9.2. Other information

Molar mass	86.3 g/mol
Critical temperature [°C]	83.7°C
Relative vapour density	Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below

10.2. Chemical stability

Stable under recommended storage conditions

10.3. Possibility of hazardous reactions

May react violently with oxidants
May form an explosive mixture with air

10.4. Conditions to avoid

Keep away from heat and sources of ignition. Avoid contact with flames and red metal surfaces. Do not smoke

10.5. Incompatible materials

Alkaline and alkaline earth metals, Strong oxidizers, Finely divided metals
For more information on compatibility, refer to ISO 11114

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced

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SECTION 11: Toxicological information

11.1. Chemical safety assessment

Acute toxicity	No toxicological effects expected with this product if exposure limit values are not exceeded
Skin corrosion/irritation	No data available
Serious eye damage/irritation	No data available
Respiratory or skin sensitisation	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No data available
Reproductive toxicity	No data available
STOT-single exposure – Target organ(s)	No data available
STOT-repeated exposure	No data available
Ingestion hazard	No data available

SECTION 12: Ecological information

12.1. Toxicity

Assessment	Not very harmful for fish
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12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil


No data available

12.5. Results of PBT and vPvB assessment

PBT / vPvB assessment is not available because the chemical safety assessment is not required / is not conducted

12.6. Other adverse effects

Contains fluorinated greenhouse gases
 When discharged in large quantities may contribute to the greenhouse effect

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product	<p>Must not be released into the atmosphere</p> <p>Burn in a chemical incinerator equipped with an afterburner and scrubber</p> <p>Return to the supplier the product not consumed in its original container</p>
Contaminated container	<p>Eliminate as unused product</p> <p>Contact the supplier if instructions are needed</p>
OMoD Code	<p>14 06 01</p> <p>Solvent, refrigerant and aerosol propellant or organic foam wastes: Chlorofluorocarbons, HCFCs, HFCs</p>

SECTION 14: Transport information

14.1. UN number

Transport par road/rail ADR / RID	Transport by sea IMDG	Transport by air IATA
1078	1078	1078

14.2. UN proper shipping name

Transport par road/rail ADR / RID	Transport by sea IMDG	Transport by air IATA
REFRIGERANT GAS ; N.O.S. (REFRIGERANT GAS R 448A)	REFRIGERANT GAS ; N.O.S. (REFRIGERANT GAS R 448A)	REFRIGERANT GAS ; N.O.S. (REFRIGERANT GAS R 448A)

14.3. Transport hazard class(es)

Labelling



ADR/RID
IMDG
IATA

2.2 : Non-flammable, non-toxic gases


14.4. Packing group

ADR/RID
IMDG
IATA

Not established

14.5. Environmental hazards

ADR/RID	None
IMDG	None
ICAO-TI / IATA-DGR	None

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14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of Regulation (CE) No. 1907/2006

15.2. Chemical safety assessment

A CSA has not been made yet

SECTION 16: Other information

Indication of changes

Revised safety data sheet in accordance with commission regulation (EU) No 2015/830

Abbreviations and acronyms

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstract Service number (USA)

CLP : Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

CSA : Chemical Safety Assessment

EIGA : European Industrial Gases Association

EINECS : European Inventory of Existing Commercial Chemical Substances

EN : European Standard

ATE : Acute Toxicity Estimate

IATA : International Air Transport Association

IMDG Code : International Maritime Dangerous Goods Code

LC50 : Lethal Concentration to 50 % of a test population

OMoD : Swiss Ordinance on the movement of waste

PBT : Persistent, Bioaccumulative and Toxic

PPE: Personal Protection Equipment

REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006


RID : Regulations concerning the international carriage of dangerous goods by rail

RMM : Risk Management Measures

STOT-SE : Specific Target Organ Toxicity - Single Exposure

UN : United Nations

vPvB : Very Persistent and Very Bioaccumulative

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WGK: Water Hazards Class

Full text of H, EUH and P statements used in sections 2 and 3

Hazard statements

H280 Contains gas under pressure; may explode if heated

Precautionary statements

P410+403 Protect from sunlight. Store in a well-ventilated place

Disclaimer of liability

Details given in this document have been prepared based on the most available reliable documents and are believed to be correct at the time of going to press

They do not claim to be exhaustive and should be considered as a guide