

	SAFETY DATASHEET	Page : 1/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name	R427A
Chemical description	Refrigerant mixture HFC (Difluoromethane, Pentafluoroethane, 1,1,1,2-Tetrafluoroethane, 1,1,1-Trifluoroethane)
CAS N°	-
CE N°	-
Index N°	-
Registration n°	-
Chemical formula	CH ₂ F ₂ , C ₂ HF ₅ , CH ₂ FCF ₃ , C ₂ H ₃ F ₃

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Industrial and professional Test gas/Calibration gas Use for manufacture of electronic/photovoltaic components Use as refrigerant Laboratory use Contact supplier for more information on uses
Uses advised against	For use by industrial or professional users only

1.3. Details of the supplier of the safety data sheet

Company identification	MULTIGAS Route de l'Industrie 102 CH-1564 Domdidier
Phone number	+41 (0) 26 676 94 94
E-mail address	info@multigas.ch

1.4. Emergency telephone numbers

145 (Toxicology Centre Zurich) or +41 (0) 44 251 51 51
 +41 (0) 26 676 94 94 (Multigas)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Gases under pressure : Liquefied gas

H280

For the complete H-sentences texts mentioned in that chapter, refer to Section 16

	SAFETY DATASHEET	Page : 2/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



GHS04

Signal word

Warning

Hazard statements

H280 Contains gas under pressure; may explode if heated

Precautionary statements

P410+403 Protect from sunlight. Store in a well-ventilated place

2.3. Other hazards

None

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	Concentration	Classification
1,1,1,2-Tetrafluoroethane (R134A)	(CAS-No.) 811-97-2 (EC-No.) 212-377-0 (EC Index-No.) --- (Registration-No.) 01-2119459374-33	48 - 52 %	Press. Gas (Liq.), H280
Pentafluoroethane (R125)	(CAS-No.) 354-33-6 (EC-No.) 206-557-8 (EC Index-No.) --- (Registration-No.) 01-2119485636-25	23 - 27 %	Press. Gas (Liq.), H280
Difluoromethane (R32)	(CAS-No.) 75-10-5 (EC-No.) 200-839-4 (EC Index-No.) --- (Registration-No.) 01-2119471312-47	13 - 17 %	Flam. Gas 1 H220 Press. Gas (Liq.), H280
1,1,1-Trifluoroethane (R143A)	(CAS-No.) 420-46-2 (EC-No.) 206-996-5 (EC Index-No.) --- (Registration-No.) 01-2119492869-13	8 - 12 %	Flam. Gas 1 H220 Press. Gas (Liq.) H280

For the complete H-sentences texts mentioned in that chapter, refer to Section 16

Contains no other components or impurities which will influence the classification of the product

	SAFETY DATASHEET	Page : 3/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

3.2. Mixtures

Not established

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	See a doctor. Show this safety data sheet to the attending physician
In case of inhalation	In case of inhalation, remove the person from the contaminated area. In case of respiratory arrest, give artificial respiration. See a doctor
In case of skin contact	No adverse effects expected
In case of eyes contact	Immediate washing, abundant and prolonged with water. If irritation persists, consult a doctor
In case of ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. See a doctor

4.2. Most important symptoms and effects, both acute and delayed

Refer to section 11

4.3. Indication of any immediate medical attention and special treatment needed

Do not give adrenaline or similar drugs

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	This product is not flammable Water spray or water mist. Dry powder. Carbon dioxide. Foam
Unsuitable extinguishing media	Do not use water jet to extinguish

5.2. Special hazards arising from the substance or mixture

Specific hazards	In case of fire or excessive heat, hazardous combustion products may be produced Exposure to fire may cause containers to rupture/explode
Hazardous combustion products	In case of fire or excessive heat, hazardous combustion products may be produced such as : carbonyl fluoride, carbon monoxide, hydrogen fluoride

5.3. Additional information

Cool endangered receptacles with water spray jet from a protected position

	SAFETY DATASHEET	Page : 4/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid breathing vapours, spray mists or gases
 Provide adequate ventilation
 Evacuate personnel to a safe place
 Personal protective equipment, see section 8

6.2. Environmental precautions

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6.3. Methods and material for containment and cleaning up

Ventilate the area

6.4. Reference to other sections

See also sections 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For precautions, see section 2.2

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool place. Keep container tightly closed in a dry and well-ventilated place
 Content under pressure

7.3. Specific end use(s)

None

	SAFETY DATASHEET	Page : 5/11
		Revised edition n° : 10.1
R427A		Revision date : 03/2024
		MTGxxx

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Components with occupational exposure limits

Component	CAS N°	Exposure value type	Control parameter	Source
1,1,1,2-Tetrafluoroethane	811-97-2	TWA	1000 ppm	SUVA: Limit values of exposure to workstations
			4 240 mg/m ³	
		OEL	-	SUVA: Limit values of exposure to workstations
			-	
Pentafluoroethane	354-33-6	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	
Difluoromethane	75-10-5	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	
1,1,1-Trifluoroethane	420-46-2	TWA	-	No limit value of exposure to workstations
			-	
		OEL	-	
			-	

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation
 Gas detectors should be used when flammable / toxic gases / vapours are likely to be released

8.2.2. Individual protection measures, e.g. personal protective equipment

Eye/face protection

Wear goggles and a face shield when transfilling or breaking transfer connections. Standard EN 166

Skin / hand protection

Wear protective gloves when handling gas cylinders Standard EN 388- Protective gloves against mechanical hazards
 The selected protective gloves have to satisfy the specifications of EU Directive 89/686 / EEC and the standard EN 374 derived from it
For short-term use
 Material: Fluoroelastomer

	SAFETY DATASHEET	Page : 6/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

Glove thickness: 0.7 mm
Penetration time: 480 min
For long-term use
Material: Fluoroelastomer
Glove thickness: 0.7 mm
Penetration time: 480 min

Have appropriate, chemical-resistant protective clothing ready for use in emergencies

Respiratory protection

Self-contained breathing apparatus (SCBA) or positive pressure air mask must be used in oxygenated atmospheres. Standard EN 137 - Self-contained compressed air device with a full face mask

8.2.3. Environmental exposure controls

-

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

- **Physical state at 20°C / 101.3kPa** Gas
- **Colour** Colourless

Odour Slightly ethereal

Odour threshold No data available

pH No data available

Melting point / Freezing point No data available

Boiling point -42.7°C to -35.5°C

Flash point No data available

Evaporation rate No data available

Flammability (solid, gas) Non-flammable

Explosive limits No data available

Vapour pressure [20°C] 9.7 bar

Vapour pressure [50°C] 20.8 bar

Vapour density No data available

Relative density, liquid (water=1) 1.172

Relative density, gas (air=1) 3

Water solubility Slightly soluble

Partition coefficient No data available

n-octanol/water (Log Kow)

Auto-ignition temperature No data available

Decomposition temperature No data available

Viscosity No data available

	SAFETY DATASHEET	Page : 7/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

Explosive properties No data available

Oxidising properties Non-oxidising

9.2. Other information

Molar mass 90.4 g/mol

Critical temperature [°C] 85.3°C

Critical pressure 43.9 bar

Relative vapour density Gas or vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below

10.2. Chemical stability

Stable under recommended storage conditions

10.3. Possibility of hazardous reactions

When pressurised with air, oxygen or chlorine, the mixture can become flammable or reactive

10.4. Conditions to avoid

Keep away from heat and sources of ignition. Avoid contact with flames and red-hot metal surfaces

10.5. Incompatible materials

Alkaline and alkaline earth metals, strong oxidizers, finely divided metals
For additional information on compatibility refer to ISO 11114

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced

SECTION 11: Toxicological information

11.1. Chemical safety assessment

Acute toxicity Not harmful by inhalation

Skin corrosion/irritation No data available

Serious eye damage/irritation No data available

Respiratory or skin sensitisation No data available

	SAFETY DATASHEET	Page : 8/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

Germ cell mutagenicity	No data available
Carcinogenicity	No data available
Reproductive toxicity	No data available
STOT-single exposure – Target organ(s)	No data available
STOT-repeated exposure	No data available
Ingestion hazard	No data available

11.2 Information on other hazards

The substance/mixture has no endocrine disrupting properties

SECTION 12: Ecological information

12.1. Toxicity

Assessment	Not very harmful for fish
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12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

PBT / vPvB assessment is not available because the chemical safety assessment is not required / is not conducted

12.6. Endocrine-disrupting properties

The substance/mixture does not have endocrine disrupting properties

12.7. Other adverse effects

Effect on the ozone layer	May contribute to the greenhouse effect when discharged in large quantities For quantities, see bottle label
Ozone depletion potential	0
Effect on global warming	
Global warming potential	2138

	SAFETY DATASHEET	Page : 9/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product	Must not be released into the atmosphere Burn in a chemical incinerator equipped with an afterburner and scrubber
Contaminated container	Return to the supplier the product not consumed in its original container Contact the supplier if instructions are needed
OMoD Code	14 06 01 Solvent, refrigerant and aerosol propellant or organic foam wastes: Chlorofluorocarbons, HCFCs, HFCs

SECTION 14: Transport information

14.1. UN number

Transport par road/rail ADR / RID	Transport by sea IMDG	Transport by air IATA
1078	1078	1078

14.2. UN proper shipping name

Transport par road/rail ADR / RID	Transport by sea IMDG	Transport by air IATA
REFRIGERANT GAS N.O.S. (REFRIGERANT GAS R 427A)	REFRIGERANT GAS N.O.S. (REFRIGERANT GAS R 427A)	REFRIGERANT GAS N.O.S. (REFRIGERANT GAS R 427A)

14.3. Transport hazard class(es)

Labelling



ADR/RID
IMDG
IATA

2.2 : Non-flammable, non-toxic gases

14.4. Packing group

ADR/RID
IMDG
IATA

Not established

14.5. Environmental hazards

ADR/RID	None
IMDG	None

	SAFETY DATASHEET	Page : 10/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

ICAO-TI / IATA-DGR None

14.6. Special precautions for user

No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of Regulation (CE) No. 1907/2006

15.2. Chemical safety assessment

A CSA has not been made yet

SECTION 16: Other information

Indication of changes	Revised safety data sheet in accordance with commission regulation (EU) No 2015/830
Abbreviations and acronyms	<p>ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road</p> <p>CAS : Chemical Abstract Service number (USA)</p> <p>CLP : Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008</p> <p>CSA : Chemical Safety Assessment</p> <p>EIGA : European Industrial Gases Association</p> <p>EINECS : European Inventory of Existing Commercial Chemical Substances</p> <p>EN : European Standard</p> <p>ATE : Acute Toxicity Estimate</p> <p>IATA : International Air Transport Association</p> <p>IMDG Code : International Maritime Dangerous Goods Code</p> <p>LC50 : Lethal Concentration to 50 % of a test population</p> <p>OMoD : Swiss Ordinance on the movement of waste</p> <p>PBT : Persistent, Bioaccumulative and Toxic</p> <p>PPE : Personal Protection Equipment</p> <p>REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006</p> <p>RID : Regulations concerning the international carriage of dangerous goods by rail</p> <p>RMM : Risk Management Measures</p>

	SAFETY DATASHEET	Page : 11/11
		Revised edition n° : 10.1
		Revision date : 03/2024
R427A		MTGxxx

STOT-SE : Specific Target Organ Toxicity - Single Exposure
 UN : United Nations
 vPvB : Very Persistent and Very Bioaccumulative
 WGK: Water Hazards Class

Full text of H, EUH and P statements used in sections 2 and 3

Hazard statements

H280 Contains gas under pressure; may explode if heated

Precautionary statements

P410+403 Protect from sunlight. Store in a well-ventilated place

Disclaimer of liability

Details given in this document have been prepared based on the most available reliable documents and are believed to be correct at the time of going to press
 They do not claim to be exhaustive and should be considered as a guide